

**PRODUCT-** TJM TWIN COMPRESSOR MOUTING BRACKET

VEHCILE- FORD TRA NEXT GEN RANGER 2022+

PART NUMBER- JBA-CB282/283 LINER AND NON-LINER VARIANTS

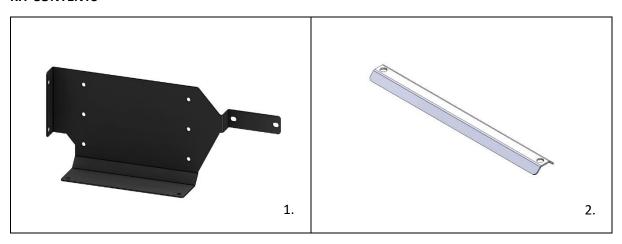
#### **ESTIMATED FIT TIME**

PREPERATION AND MOUNTING OF COMPRESSOR AND BRACKET
ELECTRICAL WIRING AND PLUMBING OF AIR OUTLETS
60 MINS
60-90MINS

### **IMPORTANT NOTES**

- READ INSTRUCTIONS CAREFULLY PRIOR TO FITMENT
- ENSURE 567 THREAD SEALANT IS APPLIED TO ALL AIR THREADS INSTALLED
- REFER TO TJM COMPRESSOR INSTALLATION INSTRUCTIONS FOR WIRING SPECIFICATIONS
- NITTO FITTING USED WITH KITS ARE SUPPLIED SEPERATLEY (NOT BY JBA) AVAILABLE THROUGH TJM STORES (P/N 013COMPPF01)

#### **KIT CONTENTS**

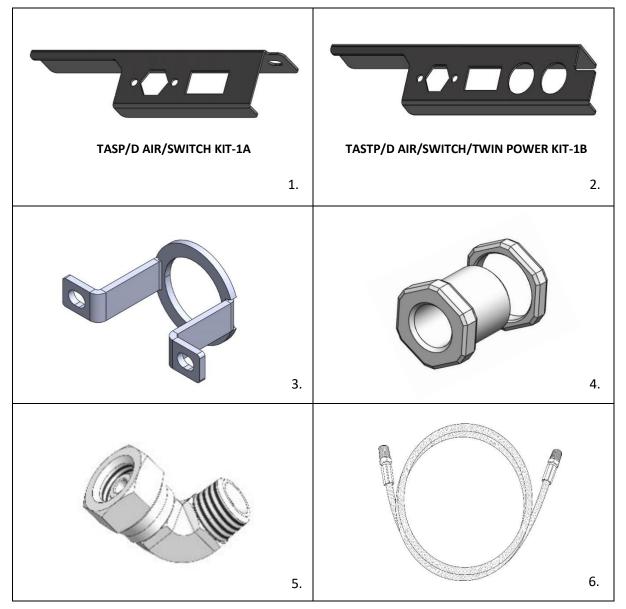


ITEM	DESCRIPTION	PART NO.	QTY
1	JBA TRA NEXT GEN RANGER COMPRESSOR BRACKET	10-CB282/283A	1
2	JBA NEXT GEN RANGER FLOOR MOUNT PLATE	10-CB282FMP	1
3	M8 X 16MM BUTTON HD SOCKET SCR GR 304 S/S	X72 08016304	6
4	M8 X 20MM BUTTON HD SOCKET SCR GR 304 S/S	X72 08020304	6
5	5/16 X 3/4 X 18G FLAT WASHER GR 304 S/S	X79 082018G304	20
6	M8 NYLON INSERT LOCK NUT GR 304S/S	X53 8304	8



### OPTIONAL KIT PARTS- JBA-CB282/283KIT-1A/1B

### REAR TUB MOUNT PANEL WITH AIR/SWITCH OUTLET/TWIN POWER PROVISION

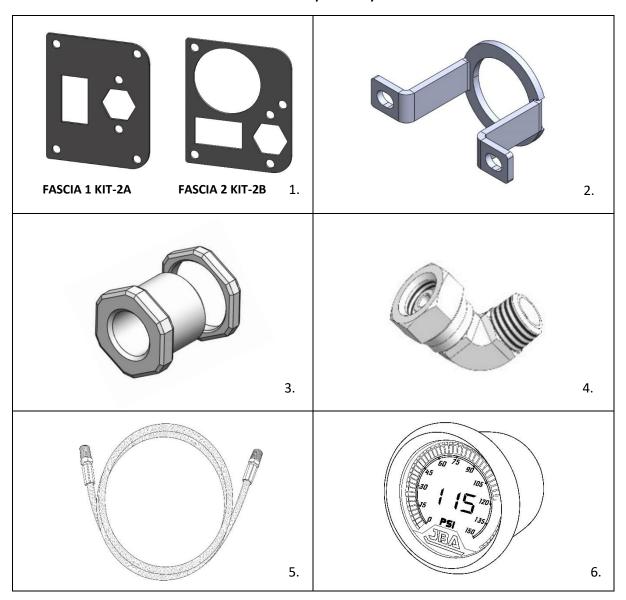


ITEM	DESCRIPTION	PART NO.	QTY
1	JBA IN TUB AIR/SWITCH PASS/DRIV SIDE KIT-1A OR	JBA-CB283TASP/D OR	1
2	JBA IN TUB AIR/SWITCH/TWIN POWER P/D KIT-1B	JBA-CB283TASTP/D	1
2	JBA BULK HEAD RECESSED HOUSING BRACKET	JBA-CB101B	1
3	JBA STAINLESS BULK HEAD	JBA-CB103	1
4	JBA STAINLESS ELBOW 90 DEGREE	JBA-CB106	2
5	JBA STAINLESS HOSE 800MM	JBA-CB112	1
6	M4 X 16 CSK GR 304 S/S	X37 0416CP304	2
7	M4 NYLOC NUT GR 304 S/S	X53 4304	2
8	M4 X 10 WASHER GR 304 S/S	X80 4090.8304	2
9	M8 X 20MM BUTTON HD SOCKET SCR GR 304 S/S	X72 08020304	1
10	5/16 X 3/4 X 18G FLAT WASHER GR 304 S/S	X79 082018G304	1
11	10MM NYLON SPACER	10NYLBK	1



## OPTIONAL KIT PARTS- JBA-CB282/283 KIT-2A/2B

## REAR 12V PANEL FASCIA OUTLET PANEL WITH AIR/SWITCH/GAUGE OUTLET

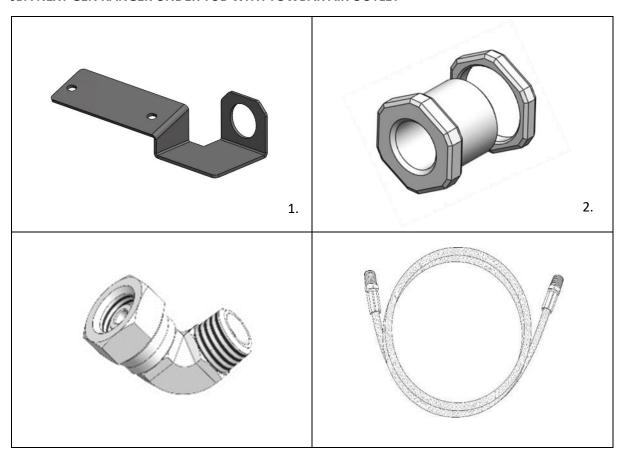


ITEM	DESCRIPTION	PART NO.	QTY
1	JBA RANGER FACSIA PLATE 1 AIR/SWITCH (KIT-2A) <u>OR</u>	10-CB252FP1 <u>OR</u>	1
	FASCIA PLATE 2 AIR/SWITCH/GAUGE (KIT-2B)	10-CB252FP2	
2	JBA BULK HEAD RECESSED HOUSING BRACKET	JBA-CB101B	1
3	JBA STAINLESS BULK HEAD	JBA-CB103	1
4	JBA STAINLESS ELBOW 90 DEGREE	JBA-CB106	2
5	JBA STAINLESS HOSE 400MM	JBA-CB111	1
6	JBA 12V DIGITAL PSI GAUGE (KIT-1B ONLY)	JBA-CB151	1
7	CABLE GLAND 25MM	JBA-CB191	1
8	M4 X 16 CSK GR 304 S/S	X37 0416CP304	6
9	M4 NYLOC NUT GR 304 S/S	X53 4304	6
10	M4 X 10 WASHER GR 304 S/S	X80 4090.8304	6



## OPTIONAL KIT PARTS- JBA-CB282/283KIT-4A

## JBA NEXT GEN RANGER UNDER TUB WITH TOWBAR AIR OUTLET



ITEM	DESCRIPTION	PART NO.	QTY
1	JBA SINGLE TOW PLUG BRACKET	JBA-TB101	1
2	JBA COMPRESSOR BULK HEAD AND NUT	JBA-CB103	1
3	JBA STAINLESS ELBOW 90 DEGREE	JBA-CB106	2
4	JBA STAINLESS HOSE 1600MM	JBA-CB114	1
5	JBA TOWBAR COMPRESSOR CAP	JBA-TB113C	1
6	M4 X 25MM PAN HD PHIL M/T GR 304 S/S	X37 0425PP304	2
7	M4 NYLOC NUT GR 304 S/S	X53 4304	2
8	M4 X 10 WASHER GR 304 S/S	X80 4090.8304	2
9	JBA HOSE GLAND 16MM	JBA-CB191	1



### 1. PREPARING THE VEHICLE



**STEP 1.1** REMOVE 2 X TIE DOWNS USING T40 TORQ BIT. THESE BOLTS HAVE LOCTITE SO CAN BE TIGHT TO GET OUT.



**STEP 1.2** PLACE BRACKET INTO POSITION AND MARK TWO BOTTOM HOLES AS SHOWN. REMOVE BRACKET AND DRILL HOLES TO 9MM.



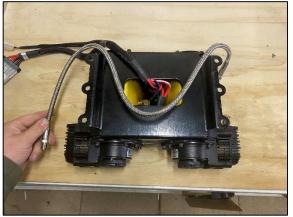
#### 2. PREPARE THE COMPRESSOR



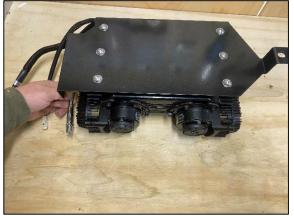
**STEP 2.1** IF FITTING KIT 2A/2B OR 4A TO 12V PANEL OR TOWBAR, INSTALL JBA-CB106 90 DEGREE ELBOW ON THE RIGHT HAND SIDE OF THE COMPRESSOR, BOTTOM RIGHT AS SHOWN.



**STEP 2.2** IF FITTING KIT1A/1B OR 3A/3B TO TUB MOUNT BRACKET OR DRAWER FRONT, INSTALL JBA-CB106 90 DEGREE ELBOW ON THE RIGHT HAND SIDE OF THE COMPRESSOR, BOTTOM LEFT AS SHOWN.



STEP 2.3 FOR KITS 1A/1B OR 3A/3B INSTALL THE JBA-CB112 800MM HOSE AND RUN BEHIND THE COMPRESSOR IN A W SHAPE AS SHOWN. FOR ALL OTHER KITS REFER TO STEPS BELOW.



STEP 2.4 FIT THE COMPRESSOR BRACKET WITH M8 X 16 DOME HEADS AND WASHERS TO THE REAR OF THE BRACKET. FASTEN ON THE COMPRESSOR SIDE WITH WASHERS AND M8 NYLOC NUT.



#### 3. OPTIONAL STEPS- INSTALLING SWITCH AND AIR OUTLETS FOR COMPRESSOR KITS

REFER TO KIT NUMBER YOU ARE INSTALLING AND USE RELEVANT STEPS REQUIRED





**STEP 3.1.1** INSTALL JBA-CB101B COMPRESSOR HOUSING BRACKET USING M4 X 16 CSK SCREWS, WASHERS AND NYLOC NUT.



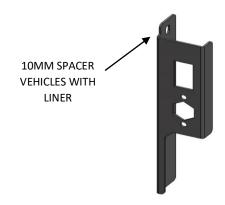
**STEP 3.1.2** FIT JBA-CB101B HOUSING TO FASCIA PLATE USING M4 X 16 CSK SCREWS. ASSEMBLE JBA-CB103 BULKHEAD WITH NITTO AS SHOWN ENSURING FLAT FACES ARE IN LINE.



**STEP 3.1.3** INSTALL ASSEMBLY INTO FASCIA AND FASTEN NUT FROM BEHIND- ENSURE LOCTITE APPLIED TO NUT.



**STEP 3.1.4** INSTALL JBA-CB106 90 DEGREE ELBOW FACING DOWN AS SHOWN.



**STEP 3.1.5** INSTALL INTO VEHICLE USING M8 X 20MM. FOR VEHCILES WITH LINER PLACE 10MM SPACER BEHIND BRACKET ON TOP HOLE.



**STEP 3.1.6** CONNECTION SHOWN FROM REAR



### 3.2 JBA KIT2A AND 2B INSTALLING SWITCH AND OUTLETS TO 12V PANEL IN TUB



**STEP 3.2.1** REMOVE 12V PANEL FROM VEHCILE AND PLACE ON WORK BENCH. PLACE FASCIA PLATE IN RHS GAP AND MARK OUTER SCREW HOLES AS SHOWN.



**STEP 3.2.2** MARK OUT CUTTING TEMPLATE AROUND SCREW LOCATIONS MARKED IN PREVIOUS STEP.



**STEP 3.2.3** FLIP PANEL OVER AND CUT OUT SECTION AS SHOWN.



STEP 3.2.4 FIT JBA-CB101B HOUSING TO FASCIA PLATE USING M4 X 16 CSK SCREWS. ASSEMBLE JBA-CB103 BULKHEAD WITH NITTO AS SHOWN ENSURING FLAT FACES ARE IN LINE. INSTALL ASSEMBLY INTO FASCIA AND FASTEN NUT FROM BEHIND- ENSURE LOCTITE APPLIED TO NUT



**STEP 3.2.5** FIT JBA-CB106 90 DEGREE ELBOW AS SHOWN FACING SLIGHTLY DOWN ON A 45 DEGREE ANGLE.



**STEP 3.2.6** MARK AND DRILL HOLE IN TUB BODY AS SHOWN AND RUST TREAT EXPOSED EDGES. INSTALL CABLE GLAND AND FEED AIR HOSE AND POWER CABLES THROUGH.



## 3.3 JBA KIT4A INSTALLING OUTLET TO REAR TOWBAR BRACKET



**STEP 3.3.1** INSTALL JBA-CB103 BULKHEAD AND NUT TO TOWBAR BRACKET. ENSURE LOCTITE IS APPLIED TO REAR NUT.



**STEP 3.3.2** INSTALL JBA-CB106 90 DEGREE ELBOW FACING ON A 45 DEGREE ANGLE AS SHOWN.



**STEP 3.3.3** INSTALL BRACKET TO FORD 12PIN PLUG BRACKET. RUN 1600MM HOSE ABOVE PLATE AND CABLE TIE NEATLY ALONG AND FEED UP TO COMPRESSOR.



**STEP 3.3.6** MARK AND DRILL HOLE IN TUB BODY AS SHOWN AND RUST TREAT EXPOSED EDGES. INSTALL CABLE GLAND AND FEED AIR HOSE AND POWER CABLES THROUGH.



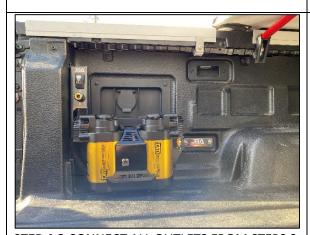
### 4. INSTALLING THE BRACKET AND COMPRESSOR INTO THE VEHICLE



**STEP 4.1** LIFT COMPRESSOR AND BRACKET INTO PLACE AND INSTALL USING 4 X M8 X 20 DOME HEAD WITH WASHER INTO ORIGINAL TIE DOWN POINTS.



**STEP 4.2** INSTALL M8 X 20 DOME HEADS INTO 2 X 9MM HOLES DRILLED IN TUB FLOOR IN STEP 1.2 ABOVE. FASTEN FROM UNDERNEATH VEHICLE USING 10-CB282FMP FLOOR MOUNT PLATE, M8 WASHERS AND NYLOC NUT.



STEP 4.3 CONNECT ALL OUTLETS FROM STEPS 3 (IF APPLICABLE AND CONFIGURATION). CYCLE THE COMPRESSOR AND CHECK FOR ANY AIR LEAKS. FINALISE ALL STEPS FOR THE RELEVENT AIR/SWITCH OUTLETS, CABLE TIE ANY LOOMS/HOSES NEATLY AND WIPE DOWN FOR COMPLETION.